



User Guide

SM-I/O 32

Solutions Module for:

Unidrive SP Commander GP20 Digitax ST Affinity Commander SK

Part Number: 0471-0113-02 Issue: 2

Original Instructions

For the purposes of compliance with the EU Machinery Directive 2006/42/EC, the English version of this manual is the Original Instructions. Manuals in other languages are Translations of the Original Instructions.

Documentation

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1 How to use this guide

1.1 Intended personnel

This guide is intended for personnel who have the necessary training and experience in system design, installation, commissioning and maintenance.

1.2 Information

This guide contains information covering the identification of the Solutions Module, terminal layout for installation, fitting of the Solutions Module to the drive, parameter details, diagnosis information and specifications of the Solutions Module.

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2 Safety information

2.1 Warnings, Cautions and Notes



A Warning contains information, which is essential for avoiding a safety hazard.



A **Caution** contains information, which is necessary for avoiding a risk of damage to the product or other equipment.

NOTE A Note contains information, which helps to ensure correct operation of the product.

2.2 Important safety information. Hazards. Competence of designers and installers

This guide applies to products which control electric motors either directly (drives) or indirectly (controllers, option modules and other auxiliary equipment and accessories). In all cases the hazards associated with powerful electrical drives are present, and all safety information relating to drives and associated equipment must be observed.

Specific warnings are given at the relevant places in this guide.

Drives and controllers are intended as components for professional incorporation into complete systems. If installed incorrectly they may present a safety hazard. The drive uses high voltages and currents, carries a high level of stored electrical energy, and is used to control equipment which can cause injury. Close attention is required to the electrical installation and the system design to avoid hazards either in normal operation or in the event of equipment malfunction. System design, installation, commissioning/ start-up and maintenance must be carried out by personnel who have the necessary training and competence. They must read this safety information and this guide carefully.

2.3 Responsibility

It is the responsibility of the installer to ensure that the equipment is installed correctly with regard to all instructions given in this guide. They must give due consideration to the safety of the complete system, so as to avoid the risk of injury both in normal operation and in the event of a fault or of reasonably foreseeable misuse.

The manufacturer accepts no liability for any consequences resulting from inappropriate, negligent or incorrect installation of the equipment.

2.4 Compliance with regulations

The installer is responsible for complying with all relevant regulations, such as national wiring regulations, accident prevention regulations and electromagnetic compatibility (EMC) regulations. Particular attention must be given to the cross-sectional areas of conductors, the selection of fuses or other protection, and protective ground (earth) connections.

This guide contains instructions for achieving compliance with specific EMC standards.

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All machinery to be supplied within the European Union in which this product is used must comply with the following directives:

2006/42/EC Safety of machinery.

2014/30/EU: Electromagnetic Compatibility.

2.5 Electrical hazards

The voltages used in the drive can cause severe electrical shock and/or burns, and could be lethal. Extreme care is necessary at all times when working with or adjacent to the drive. Hazardous voltage may be present in any of the following locations:

- AC and DC supply cables and connections
- Output cables and connections
- Many internal parts of the drive, and external option units

Unless otherwise indicated, control terminals are single insulated and must not be touched.

The supply must be disconnected by an approved electrical isolation device before gaining access to the electrical connections.

The STOP and Safe Torque Off functions of the drive do not isolate dangerous voltages from the output of the drive or from any external option unit.

The drive must be installed in accordance with the instructions given in this guide. Failure to observe the instructions could result in a fire hazard.

2.6 Stored electrical charge

The drive contains capacitors that remain charged to a potentially lethal voltage after the AC supply has been disconnected. If the drive has been energized, the AC supply must be isolated at least ten minutes before work may continue.

2.7 Mechanical hazards

Careful consideration must be given to the functions of the drive or controller which might result in a hazard, either through their intended behaviour or through incorrect operation due to a fault. In any application where a malfunction of the drive or its control system could lead to or allow damage, loss or injury, a risk analysis must be carried out, and where necessary, further measures taken to reduce the risk - for example, an overspeed protection device in case of failure of the speed control, or a fail-safe mechanical brake in case of loss of motor braking.

With the sole exception of the Safe Torque Off function, none of the drive functions must be used to ensure safety of personnel, i.e. they must not be used for safety-related functions.

The Safe Torque Off function may be used in a safety-related application. The system designer is responsible for ensuring that the complete system is safe and designed correctly according to the relevant safety standards.

The design of safety-related control systems must only be done by personnel with the required training and experience. The Safe Torque Off function will only ensure the safety of a machine if it is correctly incorporated into a complete safety system. The system must be subject to a risk assessment to confirm that the residual risk of an unsafe event is at an acceptable level for the application.

2.8 Access to equipment

Access must be restricted to authorized personnel only. Safety regulations which apply at the place of use must be complied with.

2.9 Environmental limits

Instructions in this guide regarding transport, storage, installation and use of the equipment must be complied with, including the specified environmental limits. This includes temperature, humidity, contamination, shock and vibration. Drives must not be subjected to excessive physical force.

2.10 Hazardous environments

The equipment must not be installed in a hazardous environment (i.e. a potentially explosive environment).

2.11 Motor

The safety of the motor under variable speed conditions must be ensured.

To avoid the risk of physical injury, do not exceed the maximum specified speed of the motor.

Low speeds may cause the motor to overheat because the cooling fan becomes less effective, causing a fire hazard. The motor should be installed with a protection thermistor. If necessary, an electric forced vent fan should be used.

The values of the motor parameters set in the drive affect the protection of the motor. The default values in the drive must not be relied upon. It is essential that the correct value is entered in the Motor Rated Current parameter.

2.12 Mechanical brake control

Any brake control functions are provided to allow well co-ordinated operation of an external brake with the drive. While both hardware and software are designed to high standards of quality and robustness, they are not intended for use as safety functions, i.e. where a fault or failure would result in a risk of injury. In any application where the incorrect operation of the brake release mechanism could result in injury, independent protection devices of proven integrity must also be incorporated.

2.13 Adjusting parameters

Some parameters have a profound effect on the operation of the drive. They must not be altered without careful consideration of the impact on the controlled system. Measures must be taken to prevent unwanted changes due to error or tampering.

2.14 Electromagnetic compatibility (EMC)

Installation instructions for a range of EMC environments are provided in the relevant Power Installation Guide. If the installation is poorly designed or other equipment does not comply with suitable standards for EMC, the product might cause or suffer from disturbance due to electromagnetic interaction with other equipment. It is the responsibility of the installer to ensure that the equipment or system into which the product is incorporated complies with the relevant EMC legislation in the place of use.

3 Introduction

3.1 Features

The SM-I/O 32 has thirty two digital I/O lines, any of which can be programmed as either an input or output, and a 24V power supply output (24Vout). If any I/O line that is programmed as an output or the 24V power supply is overloaded the outputs are turned off and the 24V power supply is disabled. The digital I/O lines on the SM-I/O 32 can be used in two ways depending on the update rate and the number of digital I/O lines required. See section 3.5 *Update methods* on page 10 for more information.

3.2 Solutions Module identification

Figure 3-1 SM-I/O 32



The SM-I/O 32 can be identified by:

- 1. The label located on the underside of the Solutions Module
- The color coding across the front of the Solutions Module and the connector type SM-I/O 32: Yellow with a 37 way D-type connector

Figure 3-2 Solutions Module rating label



3.2.1 Date code format

The date code is four numbers. The first two numbers indicate the year and the remaining numbers indicate the week of the year in which the drive was built.

Example:

A date code of 1710 would correspond to week 10 of year 2017.

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3.3 Drive software version

The SM-I/O 32 can only be used with the following drive software versions or later:

Unidrive SP:	V01.14.00
Digitax ST:	V01.01.00
Commander GP20:	V01.04.00
Affinity:	V01.01.00
Commander SK:	Any

If the SM-I/O 32 module is fitted to a drive with a software version earlier than stated above, it will show all the parameters in the Solutions Module menu including the unused ones. The unused parameters are masked in the software versions listed above and higher. On any version of Commander SK, the unused parameters are not masked.

3.4 Set-up parameters

All parameters associated to the SM-I/O 32 can be found in either menu 15, 16, or 17. Each of menus 15, 16, and 17 refer to one of the available slots into which the Solutions Module can be fitted. Slot 1 = Menu 15, Slot 2 = Menu 16, Slot 3 = Menu 17.

NOTE There are only two available slots for Unidrive SP size 0, Affinity, Commander GP20 and Digitax ST; and only one slot available for Commander SK (except size A which does not have any).

3.5 Update methods

NOTE All 32 digital I/O are configured as positive logic only.

3.5.1 Fast update method

The fast update method allows all 32 I/O lines (DIO1 to DIO32) to be accessed with an update rate of 500µs on all drives except Commander SK which is 30ms. Three drive parameters are used as registers for the interface; a read register to obtain the state of inputs, a write register to control the state of outputs and a direction register to set up the direction of each I/O line. The drive parameters used for these registers are defined by three Solutions Module parameters:

Pr x.43 defines the direction register parameter

Pr x.47 defines the read register parameter

Pr x.48 defines the write register parameter

Individual bits within the registers map to I/O lines as given in Table 3-1.

Table 3-1	Fast	update	method

D-type terminal pin	Digital I/O	Register bit
1	DIO1	0
2	DIO2	1
32	DIO32	31

Worked Example:

By storing 20.21 in Pr **x.43**, Pr **20.21** will become the direction register for the digital I/O lines on the SM-IO 32 module. Storing 20.22 in Pr **x.47** will make Pr **20.22** the read register. Storing 20.23 in Pr **x.48** will make Pr **20.23** the write register.

Storing a value of 29 (11101 in binary) in Pr **20.21** will make digital I/O lines 1, 3, 4 and 5 (which correspond to bit 0, 2, 3 and 4) as digital outputs and the remaining I/O lines will remain as digital input. Now these digital outputs can be written to using the write

register Pr **20.23**. Storing a value of 23 (10111 in binary) in Pr **20.23** will set digital I/O 1, 3 and 5 high (ON) and digital I/O 4 low (OFF). The write register will have no effect on digital I/O 2 when it tries to set it high (ON) because this digital I/O line has not been set as a digital output line by direction register. The read register Pr **20.23** will show a value of 21 (binary 10101). Figure 3-3 *Worked example* on page 12 shows a block diagram of above example.

NOTE The control of the 32 digital I/O is limited by the range of the controlling parameter. Control of all the 32 digital I/O lines can only be achieved using software like SyPTLite and SyPTPro. For example, with Pr **18.13** as the write register, 16 digital outputs can be written and with Pr **20.23** as the write register, all the 32 digital outputs can be written. How to use this

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Figure 3-3 Worked example



3.5.2 Standard update method

Standard update allows I/O lines DIO1 to DIO8 to be used in the same way as with other I/O Solutions Modules. DIO1 to DIO4 can be used as inputs or outputs with this method and DIO5 to DIO8 can be used as inputs only with this method. As with other I/O Solutions Modules, destination/source parameters are used to define the drive parameter that is controlled by or controls the input/output. The update rate for this method is 4ms except for Commander SK which is 750ms.

Terminal	Туре	I/O state	In	vert	Sou Destir		Outpu	t select
		Pr	Pr	Default	Pr	Default	Pr	Default
1	DIO1	x.09	x.11	0	x.21	00.00	x.31	0
2	DIO2	x.10	x.12	0	x.22	00.00	x.32	0
3	DIO3	x.03	x.13	0	x.23	00.00	x.33	0
4	DIO4	x.04	x.14	0	x.24	00.00	x.29	0
5	DIO5	x.05	x.15	0	x.25	00.00		
6	DIO6	x.06	x.16	0	x.26	00.00		
7	DIO7	x.07	x.17	0	x.27	00.00		
8	DIO8	x.08	x.18	0	x.28	00.00		

Table 3-2 Standard update method

3.5.3 Fast and standard update methods

Both methods can be active at the same time for an I/O line set-up as an input, so that the state of the input is shown in the read register (fast update) and the state of the input is passed to the destination parameter (standard update). If an I/O line is used on an input or output using the standard update method, the data from the write register (fast update) has no effect. It should be noted that the invert parameters associated with the standard update method have no effect on the data transfer to the read register or from the write register associated with the fast update method.

All I/O lines use positive logic.

Inputs	<5V = 0, >15V = 1
Outputs	1 = >15V (high side drivers only)

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3.6 SM-I/O 32 digital outputs

The digital outputs on the SM-I/O 32 are arranged in eight groups. Each group has a total of four digital outputs.

Group	Digital Output
1	1 to 4
2	5 to 8
3	9 to 12
4	13 to 16
5	17 to 20
6	21 to 24
7	25 to 28
8	29 to 32

Table 3-3 SM-I/O 32 Digital Outputs

Each group of 4 outputs can supply a total of 16mA, so each output is able to supply at least 4mA. A digital output can supply up to a maximum of 16mA as long as the total output current for the group does not exceed 16mA, (for example, one digital I/O set as an output and the other three digital I/O in the group set to inputs).

The total output current that can be drawn from the digital outputs on the SM-I/O 32 module (excluding the 24V user output) is 128mA. The maximum output current that can be drawn from the 24V user output is 100mA. The total output current that can be drawn from the SM-I/O 32 is 228mA (128mA from the digital outputs and 100mA from the 24V user output).

3.7 Optional items

The following optional items are available for the SM-I/O 32 module. The optional items can be ordered separately or with the module. The part numbers for these are:

Optional items	Part Number
SM-IO 32 Full Kit (comes with SM-I/O 32 module, Break-out box and a 1m cable)	8200000014702
SM-I/O 32 module only	8200000014700
SM-I/O 32 Break-out box only	8200000014701
1m 37 way D-type cable only	3470-0029-00

Table 3-4 Optional items

3.7.1 SM-I/O 32 Break-out box Figure 3-4 SM-I/O 32 Break-out box









4 Installing the Solutions Module



Before installing or removing a Solutions Module in any drive, ensure the AC supply has been disconnected for at least 10 minutes and refer to Chapter 2 *Safety information* on page 6. If using a DC bus supply ensure this is fully discharged before working on any drive or Solutions Module.

4.1 General Installation

The installation of a Solutions Module is illustrated in Figure 4-1.

Figure 4-1 Fitting a Solutions Module



The Solutions Module connector is located on the underside of the module (1). Push this into the Solutions Module slot located on the drive until it clicks into place (2). Note that some drives require a protective tab to be removed from the Solutions Module slot. For further information, refer to the appropriate drive manual.

4.2 **Terminal descriptions**

Figure 4-2 SM-I/O 32 D-type connector



Table 4-1 SM-I/O 32 terminal descriptions

		•••	•••••	•••		Safe
37 36 35 34 33 32 31 30 29 28 27 26 25 24 23 22 21 20						
	Table 4-1 SM-I/O 32	2 termin	al descriptions			Safety information
Term	Description	Term	Description	Term	Description	ion
1	Digital input/output 1 (DI01)	14	Digital input/output 14 (DI014)	27	Digital input/output 27 (DI027)	Intro
2	Digital input/output 2 (DI02)	15	Digital input/output 15 (DI015)	28	Digital input/output 28 (DI028)	Introduction
3	Digital input/output 3 (DI03)	16	Digital input/output 16 (DI016)	29	Digital input/output 29 (DI029)	Sol
4	Digital input/output 4 (DI04)	17	Digital input/output 17 (DI017)	30	Digital input/output 30 (DI030)	Solutions Module
5	Digital input/output 5 (DI05)	18	Digital input/output 18 (DI018)	31	Digital input/output 31 (DI031)	Modul
6	Digital input/output 6 (DI06)	19	Digital input/output 19 (DI019)	32	Digital input/output 32 (DI032)	
7	Digital input/output 7 (DI07)	20	Digital input/output 20 (DI020)	33	+24Vout	Getting started
8	Digital input/output 8 (DI08)	21	Digital input/output 21 (DI021)	34		rted
9	Digital input/output 9 (DI09)	22	Digital input/output 22 (DI022)	35	0V	Para
10	Digital input/output 10 (DI010)	23	Digital input/output 23 (DI023)	36	00	Parameters
11	Digital input/output 11 (DI011)	24	Digital input/output 24 (DI024)	37		
12	Digital input/output 12 (DI012)	25	Digital input/output 25 (DI025)			Diagnostics
13	Digital input/output 13 (DI013)	26	Digital input/output 26 (DI026)			stics

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4.3 SM-I/O 32 Break-out box and cable

The SM-I/O 32 provides a load of approximately 0.5mA per input. However, with the Break-out box fitted, this is increased to approximately 2.2mA. IEC 61131-2 requires a minimum of 2mA @ 15V input, and so the Break-out box should be used for this standard to be met. The SM-I/O 32 Break-out box can be bought separately from the supplier of the module.

The Break-out box must be connected to the SM-I/O 32 module by a shielded cable.

The shield connections should be terminated at the drive using the grounding bracket. The termination of the shield should be kept as short as possible to prevent any noise being induced at this point.

The cable supplied by the supplier of the module is a 1m, round shielded cable set with 37-way, D-type male and female connectors. If a cable with a different length is required it can be ordered from Phoenix Contact with the order number as given below.

Order number	Cable length (m)
2302214	1.5
2302227	2
2302230	3
2302243	4
2302256	6
2302240	Variable

Table 4-2 Phoenix Contact part numbers

For more information on above cables visit http://www.phoenixcontact.com.

4.4 Recommended relay

Should a digital output be required to drive a relay, then a suitable relay is a Tyco Electronics/Schrack; manufacturer's part number ST3P2LC4.

5 Getting started

5.1 Installation



The control circuits are isolated from the power circuits in the drive by basic insulation only, as specified in IEC60664-1. The installer must ensure that the external control circuits are isolated from human contact by at least one layer of insulation rated for use at the AC supply voltage.

If the control circuits are to be connected to other circuits classified as Safety Extra Low Voltage (SELV) (e.g. a personal computer) an additional isolating barrier must be included in order to maintain the SELV classification.



The above warning also applies to the PCB edge connector for the optional Solutions Modules. To allow a Solutions Module to be fitted to Digitax ST, Unidrive SP size 0 or Commander SK, a protective cover must be removed to allow access to the PCB edge connector. This protective cover provides protection from direct contact of the PCB edge connector by the user. When this cover is removed and a Solutions Module fitted, the Solutions Module provides the protection from direct contact by the user. If the Solutions Module is then removed, this PCB edge connector becomes exposed. The user is required to provide protection in this case, to protect against direct contact of this PCB edge connector.

Table 5-1 SM-I/O 32 set-up					
Action	Detail				
Before power up	Ensure: • Solutions Module is fitted correctly				
Power up drive	 Ensure: The drive displays 'inh', except Commander SK which displays 'ih' If the drive trips, see <i>Chapter 7 Diagnostics</i> on page 30. 				
Module identification	Slot 1 - menu 15 appears Pr 15.01 Slot 2 - menu 16 appears Pr 16.01 Slot 3 - menu 17 appears Pr 17.01 208 - SM-I/O 32 Note that there are only two available slots for Unidrive SP size 0, Affinity, Commander GP20 and Digitax ST, and only one on Commander SK (sizes B to D and 2 to 6).				

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6 Parameters

6.1 Introduction

The parameters listed in this chapter are used for programming and monitoring the SM-I/O 32.



Before attempting to adjust any parameters, refer to Chapter 2 *Safety information* on page 6.

Coding	Attribute
RW	Read/write: can be written by the user
RO	Read only: can only be read by the user
Bit	1 bit parameter
Bi	Bipolar parameter
Uni	Unipolar parameter
Txt	Text: the parameter uses text strings instead of numbers.
FI	Filtered: some parameters which can have rapidly changing values are filtered when displayed on the drive keypad for easy viewing.
DE	Destination: indicates that this parameter can be a destination parameter.
NC	Not cloned: not transferred to or from SMARTCARDs/SmartSticks during cloning.
PT	Protected: cannot be used as a destination.
US	User save: saved in drive EEPROM when the user initiates a parameter save.
PS	Power-down save: automatically saved in drive EEPROM at power-down when the under volts (UV) trip occurs.

Table 6-1 Key to parameter coding

6.2	Single line	descriptions
-----	-------------	--------------

	Parameter	Range(≎)	Default(⇔)			Ту	ре			li MC
x.01	Solutions Module ID code	0 to 599	208	RO	Uni			PT	US	guide
x.02	Solutions Module main software version	0.00 to 99.99		RO	Uni		NC	РТ		guide
x.03	Digital I/O 3 state	OFF (0) or On(1)	OFF (0)	RO	Bit		NC	PT		S
x.04	Digital I/O 4 state	OFF (0) or On(1)	OFF (0)	RO	Bit		NC	PT		afe
x.05	Digital I/O 5 state	OFF (0) or On(1)	OFF (0)	RO	Bit		NC	PT		Safety information
x.06	Digital I/O 6 state	OFF (0) or On(1)	OFF (0)	RO	Bit		NC	PT		nfo
x.07	Digital I/O 7 state	OFF (0) or On(1)	OFF (0)	RO	Bit		NC	PT		m
x.08	Digital I/O 8 state	OFF (0) or On(1)	OFF (0)	RO	Bit		NC	PT		atio
x.09	Digital I/O 1 state	OFF (0) or On(1)	OFF (0)	RO	Bit		NC	PT		
x.10	Digital I/O 2 state	OFF (0) or On(1)	OFF (0)	RO	Bit		NC	PT		_
x.11	Digital I/O 1 invert	OFF (0) or On(1)	OFF (0)	RW	Bit				US	Introduction
x.12	Digital I/O 2 invert	OFF (0) or On(1)	OFF (0)	RW	Bit				US	du
x.13	Digital I/O 3 invert	OFF (0) or On(1)	OFF (0)	RW	Bit				US	ctio
x.14	Digital I/O 4 invert	OFF (0) or On(1)	OFF (0)	RW	Bit				US	Ē
x.15	Digital I/O 5 invert	OFF (0) or On(1)	OFF (0)	RW	Bit				US	
x.16	Digital I/O 6 invert	OFF (0) or On(1)	OFF (0)	RW	Bit				US	Sol _
x.17	Digital I/O 7 invert	OFF (0) or On(1)	OFF (0)	RW	Bit				US	utic
x.18	Digital I/O 8 invert	OFF (0) or On(1)	OFF (0)	RW	Bit				US	ons
x.20	Digital I/O read word	0 to 255	0	RO	Uni		NC	PT		Solutions Module
x.21	Digital I/O 1 source/destination	Pr 0.00 to Pr 21.51	Pr 0.00	RW	Uni	DE		PT	US	du
x.22	Digital I/O 2 source/destination	Pr 0.00 to Pr 21.51	Pr 0.00	RW	Uni	DE		PT	US	le
x.23	Digital I/O 3 source/destination	Pr 0.00 to Pr 21.51	Pr 0.00	RW	Uni	DE		PT	US	G
x.24	Digital I/O 4 source/destination	Pr 0.00 to Pr 21.51	Pr 0.00	RW	Uni	DE		PT	US	Getting started
x.25	Digital I/O 5 source/destination	Pr 0.00 to Pr 21.51	Pr 0.00	RW	Uni	DE		PT	US	ng
x.26	Digital I/O 6 source/destination	Pr 0.00 to Pr 21.51	Pr 0.00	RW	Uni	DE		PT	US	sta
x.27	Digital I/O 7 source/destination	Pr 0.00 to Pr 21.51	Pr 0.00	RW	Uni	DE		PT	US	rtec
x.28	Digital I/O 8 source/destination	Pr 0.00 to Pr 21.51	Pr 0.00	RW	Uni	DE		PT	US	<u> </u>
x.29	Digital I/O 4 output select*	OFF (0) or On (1)	OFF (0)	RW	Bit			PT	US	
x.31	Digital I/O 1 output select	OFF (0) or On (1)	OFF (0)	RW	Bit			PT	US	Pa
x.32	Digital I/O 2 output select	OFF (0) or On (1)	OFF (0)	RW	Bit			PT	US	ran
x.33	Digital I/O 3 output select	OFF (0) or On (1)	OFF (0)	RW	Bit			PT	US	Parameters
x.43	Fast update method direction register	Pr 0.00 to Pr 21.51	Pr 0.00	RW	Uni	DE		PT	US	ers
x.47	Fast update method read register**	Pr 0.00 to Pr 21.51	Pr 0.00	RW	Uni	DE		PT	US	
x.48	Fast update method write register	Pr 0.00 to Pr 21.51	Pr 0.00	RW	Uni			PT	US	Diagnostics
x.50	Solutions Module error status	0 to 255		RO	Uni		NC	PT		stic
x.51	Solutions Module software sub- version	0 to 99		RO	Uni		NC	РТ		SS

*For Commander SK only, this parameter does not exist and the value is fixed at 0.

**For Commander SK only, this parameter does not exist and the value is fixed at 20.21.

RW	Read / Write	RO	Read only	Uni	Unipolar	Bi	Bi-polar
Bit	Bit parameter	Txt	Text string	FI	Filtered	DE	Destination
NC	Not cloned	RA	Rating dependent	PT	Protected	US	User save
PS	Power down save						

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Figure 6-1 SM-I/O 32 logic diagram



*Digital I/O 4 which is Pr x.29

**Digital I/O 1 which is Pr x.09 and digital I/O 2 which is Pr x.10

Parameter descriptions 6.3

x.0)1	Soluti	ons M	odule l	D code					
RO	Uni						PT	US		
€		0 to	599		⇔		208			
Update	Update rate: Write on power-up									

The menu for the relevant slot appears for the new Solutions Module category with the default parameter values for the new category, except for Commander SK which will always be menu 15.

When no Solutions Module is fitted in the relevant slot this parameter is zero. When a Solutions Module is fitted this parameter displays the identification code as shown below.

Solutions Module ID	Module	Category	
0	No module fitted		
101	SM-Resolver		
102	SM-Universal Encoder Plus	Feedback	Solutions Module
104	SM-Encoder Plus and SM-Encoder Output Plus		TION
201	SM-I/O Plus		s M
203	SM-I/O Timer		oqu
204	SM-I/O PELV	A 1	ē
205	SM-I/O 24V Protected	Automation (I/O Expansion)	
206	SM-I/O 120V		
207	SM-I/O Lite		,
208	SM-I/O 32		
301	SM-Applications		11
302	SM-Applications Lite	A 1	
303	SM-EZMotion	Automation (Applications)	
304	SM-Applications Plus	(+ + +	
305	SM-Applications Lite V2		
401	SM-LON		
403	SM-PROFIBUS-DP		
404	SM-INTERBUS		
406	SM-CAN	Fieldbus	
407	SM-DeviceNet	T ICIODOS	
408	SM-CANopen		
409	SM-SERCOS		∣⊢
410	SM-Ethernet		
501	SM-SLM	SLM	

Unidrive SP, Digitax ST, Affinity, Commander GP20

The new parameter values are not stored in the drive EEPROM until the user performs a parameter save by setting Pr xx.00 to 1000 and pressing the stop/reset button. When parameters are saved by the user in the drive EEPROM, the option code of the currently fitted Solutions Module is saved in the drive EEPROM. If the drive is subsequently powered-up with a different Solutions Module fitted, or no Solutions Module is fitted when one was previously fitted, the drive will trip on SLx.dF or SLx.nF.

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The new parameter values are stored automatically by the drive. If the drive is subsequently powered up with a different Solutions Module fitted, or no Solutions Module is fitted when one was previously fitted, the drive will trip on SL.dF or SL.nF.

x.0)2	Soluti	Solutions Module main software version									
RO	Uni						NC	PT				
€		00.00										
Update	Update rate: Write on power-up											

This parameter shows the version of software programmed into the Solutions Module. The software sub version is displayed in Pr **x.51**.

These two parameters display the software version in the form of:

Pr **x.02** = xx.yy Pr **x.51** = zz

x.0)3	Digita	I I/O 3	state								
x.0)4	Digita	I I/O 4	state								
x.0)5	Digita	Digital I/O 5 state									
x.0	6	Digita	Digital I/O 6 state									
x.07		Digital I/O 7 state										
x.0	8	Digita	I I/O 8	state								
x.0	9	Digita	I I/O 1	state								
x.1	0	Digita	I I/O 2	state								
RO	Bit						NC	PT				
Û	0	FF (0)	or On ([1)	⊳			OFF (0)			
Update	Update rate: 4ms write											

Pr x.03 to Pr x.10 show the state of I/O lines DIO1 to DIO8. These bits reflect the I/O state even if fast update mode is being used.

x.1	1	Digita	I I/O 1	invert								
x.1	2	Digita	Digital I/O 2 invert									
x.1	3	Digita	Digital I/O 3 invert									
x.1	4	Digital I/O 4 invert										
x.1	5	Digital I/O 5 invert										
x.1	6	Digital I/O 6 invert										
x.1	7	Digita	I I/O 7	invert								
x.1	8	Digita	I I/O 8	invert								
RW	Bit							US				
$\hat{\mathbf{x}}$	① OFF (0) or On (1) ⇒ OFF (0)											
Update	Update rate: Background read											

Pr **x.11** to Pr **x.18** inverts DIO1 to DIO8 respectively for the standard update method. Each bit (DIO1 to DIO8) can be inverted individually.

x.2	20	Digital I/O read word									
RO	Uni						NC	PT			
ţ		0 to 255									
Update	Update rate: 4ms write										

This parameter allows the state of DIO1 to DIO8 to be monitored by reading one parameter. It is a read only parameter which shows value of bits 0 to 7 (or DIO1 to DIO8) in decimal from 0 to 255. DIO9 to DIO32 have no affect on this parameter. The bits in this parameter reflect the state of Pr **x.03** to Pr **x.10** as follows:

Bit	Digital I/O	Parameter
0	DIO1	Pr x.09
1	DIO2	Pr x.10
2	DIO3	Pr x.03
3	DIO4	Pr x.04
4	DIO5	Pr x.05
5	DIO6	Pr x.06
6	DIO7	Pr x.07
7	DIO8	Pr x.08

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x.2	!1	Digita	I I/O 1	source	e/de	stin	ation				
x.2	22 Digital I/O 2 source/destination										
x.2	3	Digital I/O 3 source/destination									
x.2	24 Digital I/O 4 source/destination										
x.25 Digital I/O 5 source/destination											
x.26 Digital I/O 6 source/destinat							ation				
x.2	27	Digita	I I/O 7	source	e/de	stin	ation				
x.2	28	Digita	I I/O 8	source	e/de	stin	ation				
RW	Uni	Uni DE PT US									
ţ	Pr	0.00 to) Pr 21 .	.51	仚			Pr 0.0	0		
Update	Update rate: Read on drive reset										

The parameter specified in these parameters by the user is the source parameter when corresponding digital I/O line is set as an output or destination parameter when corresponding digital I/O line is set as an input. A total of 8 source or destination parameters can be defined. Pr **x.21** to Pr **x.28** corresponds to bits 0 to 7 (DIO1 to DIO8) respectively.

x.2	9	Digita	I/O 4	output	select	•					
RW	Bit						PT	US			
↕	0	FF (0) (or On (1)	₽		OFF (0)			
Update	Update rate: Background read										

*For Commander SK only, this parameter does not exist and the value is fixed at 0.

х.	x.31 Digital I/O 1 output			sele	ct					
х.	32	Digital I/O 2 output select								
х.	x.33 Digital I/O 3 output select									
RW	Bit								US	
Û	0	FF (0) or On (1)			仑			OFF	(0)	
Update	Update rate: Background read									

When the output select parameter for an I/O line is set to On, the I/O is set up as an output as follows:

Digital I/O	Output select
DIO1	Pr x.31
DIO2	Pr x.32
DIO3	Pr x.33
DIO4	Pr x.29

x. 4	3	Fast u	Fast update method direction register						
RW	Uni				DE		PT	US	
ţ	Pr 0.00 to Pr 21.51			₽		Pr 0.0	00		
Update	Update rate: Read on drive reset								

The drive parameter defined by this parameter is the direction register for the fast update method. Setting the relevant bit to 1 within the direction register parameter will select the corresponding I/O line to function as an output. If this parameter is set to **0.00** or a non existent parameter then all I/O lines are defined as inputs for the fast update method. The direction register parameter range may not be large enough to allow all I/O lines to be controlled. Any bits that cannot be controlled are assumed to be zero and the corresponding I/O lines are defined as inputs for the fast update method. See section *Worked Example* on page 28.

x.4	7	Fast ι	Fast update method read register**						
RW	Uni				DE		PT	US	
Û	Pr 0.00 to Pr 21.51			⇔		Pr 0.0	0		
Update	rate: F	Read or	n drive	reset					

The drive parameter defined by this parameter is the read register for the fast update method. When an I/O line is set up as an input for the fast update method the corresponding bit in the read register shows the state of the input. Bits that correspond to I/O lines that are set as outputs in the direction register or in the direction registers for the standard update method show the state of the output I/O line. If this parameter is set to **0.00** or a non existent parameter then no read register is defined. The read register parameter range may not be large enough to allow the state of all I/O lines to be shown; in this case the value containing the I/O status for all 32 I/O lines will be limited to the read register parameter range before being written to the read register parameter. See section *Worked Example* on page 28.

**For Commander SK only, this parameter does not exist and the value is fixed at 20.21.

x.4	8	Fast u	Fast update method write register						
RW	Uni						PT	US	
Û	Pr 0.00 to Pr 21.51			⇔		Pr 0.0	0		
Update	Update rate: Read on drive reset								

The drive parameter defined by this parameter is the write register for the fast update method. Each bit in the write register will control the corresponding I/O line provided it has been set up as an output in the direction register parameter. If this parameter is set to **0.00** or a non existent parameter then all I/O lines set up as outputs are held in the non-active state. The write register parameter range may not be large enough to allow all I/O lines to be controlled. The value written to the write register is subject to the normal range limiting.

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Worked Example

By storing 20.21 in **Pr x.43**, Pr **20.21** will become the direction register for the digital I/O lines on the SM-IO 32 module. Storing 20.22 in Pr **x.47** will make Pr **20.22** the read register. Storing 20.23 in **Pr x.48** will make **Pr 20.23** the write register.

Storing a value of 29 (11101 in binary) in Pr **20.21** will make digital I/O lines 1, 3, 4 and 5 (which corresponds to bit 0, 2, 3 and 4) as digital output bits and the remaining I/O lines will remain as digital input. Now these digital outputs can be written to using the write register Pr **20.23**. Storing a value of 23 (10111 in binary) in Pr **20.23** will set digital I/O 1, 3 and 5 high (ON) and digital I/O 4 low (OFF). The write register will have no effect on digital I/O 2 when it tries to set it high (ON) because this digital I/O line has not been set as a digital output line by direction register. The read register, Pr **20.22** will show a value

of 21 (binary 10101). Figure 3-3 on page 12 shows a block diagram of this example.

NOTE The control of the 32 digital I/O is limited by the range of the controlling parameter. Control of all the 32 digital I/O lines can only be achieved using software like SyPTLite and SyPTPro. For example, with Pr **18.13** as the write register, 16 digital outputs can be written and with Pr **20.23** as the write register, all the 32 digital outputs can be written.

x.5	50	Solutions Module error status							
RO	Uni						NC	PT	
ţ	0 to 255								
Update	Update rate: Background write								

The error status is provided so that only one option error trip is required for each Solutions Module slot. If an error occurs, the reason for the error is written to this parameter and the drive may produce an 'SLX.Er' trip (where X is the slot number), or an 'SL.Er' trip on Commander SK. A value of zero indicates that the Solutions Module has not detected an error, a non-zero value indicates that an error has been detected. (See Chapter 7 *Diagnostics* on page 30 for the meaning of the values in this parameter.) When the drive is reset, this parameter is cleared for the relevant Solutions Module.

This Solutions Module includes a temperature monitoring circuit. If the PCB temperature exceeds $85^{\circ}C$ ($185^{\circ}F$), the drive fan is forced to operate at full speed (for a minimum of 10s). If the temperature falls below $75^{\circ}C$ ($167^{\circ}F$), the fan can operate normally again. If the PCB temperature exceeds $90^{\circ}C$ ($194^{\circ}F$), the drive will trip and the error status is set to 74.

NOTE If the PCB temperature exceeds 85°C on the Commander SK, the fan will operate at full speed for a minimum of 20s.

x.t	51	Solutions Module software sub-version							
RO	Uni						NC	PT	
¢	0 to 99				Û				
Update	rate: V	Vrite on	power	r-up					

The Solutions Module includes a processor with software. The software version is displayed in Pr x.02 and Pr x.51 in the form Pr x.02 = xx.yy and Pr x.51 = zz, where:

xx specifies a change that affects hardware compatibility

yy specifies a change that affects product documentation

zz specifies a change that does not affect the product documentation.

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7 Diagnostics

If the drive trips, the output is disabled so that the drive stops controlling the motor.

Trips are listed in Table 7-1 *Trip codes (except Commander SK)* on page 31 and Table 7-2 *Commander SK trip codes* on page 32 based on the trip indication shown on the drive display.

The trip indication can be read in Pr 10.20 providing a trip number.

Table 7-1 Trip codes (except Commander SK)

	Table 7-1 Trip codes (except Commander SK)						
Trip	String			Diagnosis		How to use this guide	
no.						/ to use guide	
9	PS.24V	internal 24 The user le outputs, th the SM-Ur • Reduct	 The total user load of the drive and Solutions Modules has exceeded the internal 24V power supply limit. The user load consists of the drive's digital outputs, the SM-I/O Plus digital outputs, the SM-I/O 32 digital outputs, the drive's main encoder supply and the SM-Universal Encoder Plus encoder supply. Reduce load and reset 				
		110110	ve any Solution Modu	1 11 2		Safety information	
204 209 214 202 207	SLX.dF SLX.Er	Solutions changed Save para Solutions	olutions Module slot X trip: Solutions Module type fitted in slot X				
207			Reasons for fault	Commonto		Sol	
212		Pr x.50		Comments		nsta	
200 205 210	SLX.HF	Solutions Solutions Ensure So	Module	-		Installing the Getting started Parameters	
-				•		Diagnostics	
203 208 213	SLX.nF	Ensure Sc Replace S Save para	Solutions Module slot X trip: Solutions Module has been removed Ensure Solutions Module is fitted correctly Replace Solutions Module Save parameters and reset drive				
203	SLX.tO		•	Solutions Module watchdog time-out			
208 211		Press rese	et. persists, contact the s	upplier of the drive		Tei	
215	SL.rtd	Solutions Module pa Press rese	Module trip: Drive r arameter routing is r	node has changed and Solutions now incorrect		Terminal data	

For further information on the above trips, see Menu 10 in the appropriate Advanced User Guide.

Table 7-2 Commander SK trip codes

Trip no.	String		Diagnosis			
200	SL.HF	Ensure Solution	Solutions Module hardware fault Ensure Solutions Module is fitted correctly Return Solutions Module to supplier			
201	SL.tO	Press reset	Solutions Module watchdog time-out Press reset If the trip persists, contact the supplier of the drive			
202	SL.Er	Error detected with Solutions Module				
		Pr 15.50	Fault description			
		0	No errors			
		1	Digital output or 24Vout overload			
		74	Solutions Module over temperature (>90°C [194°F])			
		When the drive Solutions Modu	is reset this parameter is cleared for the relevant le			
203	SL.nF	Solutions Module has been removed Ensure Solutions Module is fitted correctly Replace Solutions Module				
204	SL.dF	Solutions Mod Power down an	l ule fitted has changed Id back up			

For further information on the above trips, see Menu 10 in the *Commander SK* Advanced User Guide.

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8 Terminal data			How to use guide
Туре	Positive logic mode only Complies with IEC61131 only when the break-out box is used		this
Methods of operation	Standard update and Fast update		afet
Standard update method, input/output mode controlled by:	Pr x.29*, Pr x.31, Pr x.32, Pr x.33		Safety information
Fast update method, input/output mode controlled by:	Pr x.43		nation
Voltage Range	0V to +24V		=
Absolute maximum voltage range	±30V		ntroc
Input load	Approximately 0.5mA independently Approximately 2.2mA with the break-out box fitted		Introduction
Input threshold	+10 Volts, ± 1 Volt		
Isolation	Not isolated		Solu
	The digital outputs on the SM-I/O 32 are arranged in eight groups of four outputs. Each group of four outputs can supply a total of 16mA, so		Installing the Solutions Module
Output current	each output is able to supply at least 4mA. A digital output can supply up to a maximum of 16mA as long as the total output current for the group does not exceed 16mA, (for example, one digital I/O set as an output and the other three digital I/O in the group set to inputs).		Getting started
	The total output current that can be drawn from the digital outputs on the SM-I/O 32 module (excluding the 24V user output) is 128mA. The maximum output current that can be drawn from the 24V user output is 100mA. The total output current that can be drawn from the SM-I/O 32 is 228mA (128mA from the digital outputs and 100mA from the 24V user output).		
Standard update method update rate	4ms with any number of SM-I/O 32 modules fitted, except for Commander SK which is 750ms		Diag
Fast update method update rate	$500 \mu s$ with any number of SM-I/O 32 modules fitted, except for Commander SK which is 30ms		Diagnostics

*This parameter is not available for Commander SK.

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